



# ConTec RA-546

Release Agent

## DESCRIPTION

**ConTec RA-546** mold release agent is made from safe, low-VOC, renewable bio-oils. When properly applied, RA-546 will not stain or discolor formed concrete surfaces. RA-546 also reduces bug-holes on vertical and horizontal mold surfaces.

## APPLICATION

Apply **RA-546** to clean mold/form surfaces as received. A low-pressure airless sprayer or a HVLP sprayer works well. Do not over-apply or allow excess product to pool in molds as it can damage the concrete surface. RA-546 is suitable for use with most mold materials but should be tested for compatibility before implementing in production.

## PACKAGING

**ConTec RA-546** is available in bulk and 250 gallon (946 L) totes weighing 1975lbs (896 kg) gross.

## TYPICAL PROPERTIES

Specific Gravity at 72F..... 0.88 - 0.882  
 Viscosity at 72F, cps ..... 100 max  
 Weight per gallon ..... 7.32 - 7.37lb  
 Volatile matter, % (NVM(1)) ..... ~ 0

## FEATURES / BENEFITS

- Efficient
- Non-staining
- Reduces bug-holes
- Reduces concrete build up
- High cost/performance ratio
- Tolerates heat accelerated curing
- Non-toxic, user-friendly formula
- Renewable, bio-sourced
- Biodegradable

## HANDLING / STORAGE

**RA-546** can be stored over a wide range of temperatures. Provide adequate ventilation when using and avoid inhaling mist when spraying.

## APPLICATION RATES

Uniformly apply **RA-546** at a rate of 1,500-3,000ft<sup>2</sup>/gal. Consult with your local Technical Representative for further guidelines on proper use.

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**Innovative Concrete Technology, LLC**

bestadmix.com

92 Thomas – Port Murray, NJ 07865 • Ph. 908-453-2737 • Fax 908-453-3634